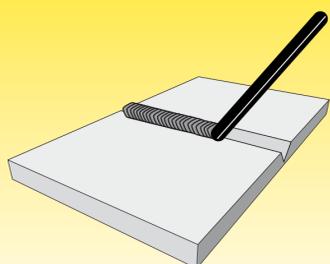


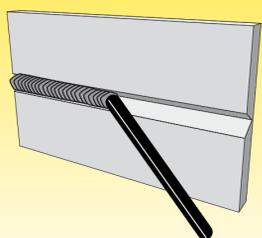


## Les positions de soudage EN et ASME

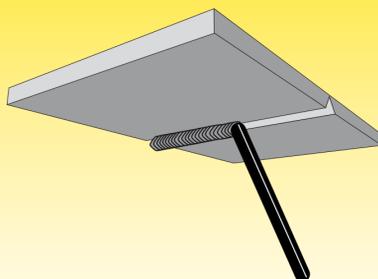
### Soudage bout à bout



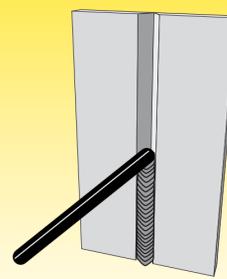
A plat : PA/1G



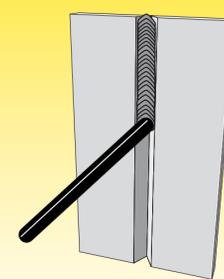
Corniche: PC/2G



Au plafond : PE/4G

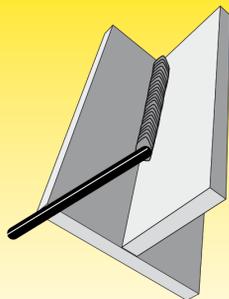


Verticale montante : PF/3G

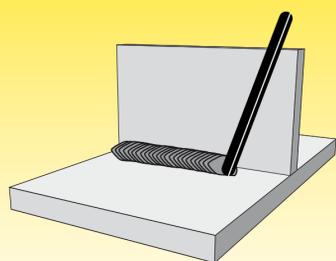


Verticale descendante : PG/3G

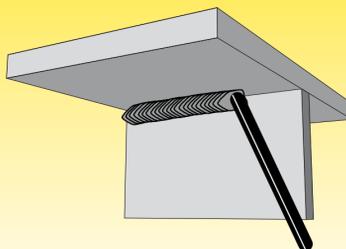
### Soudage en angle



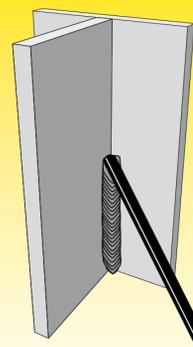
A plat : PA/1F



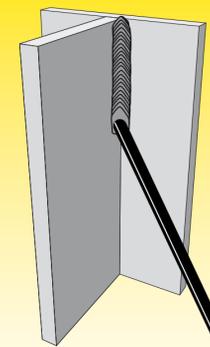
Horizontal: PB/2F



Au plafond : PD/4F

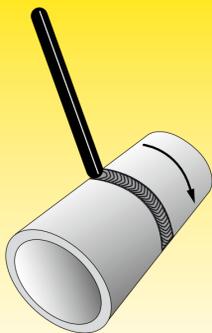


Verticale montante : PF/3F

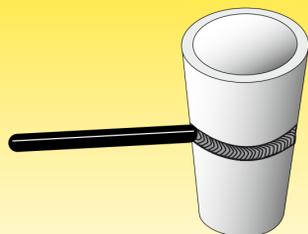


Verticale descendante : PG/3F

### Soudage bout à bout en tuyauterie



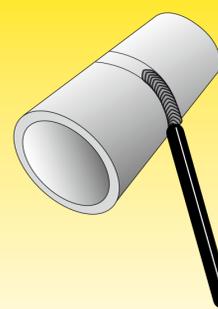
Le tuyau pivote sur un axe horizontal, soudage à plat : PA/1G



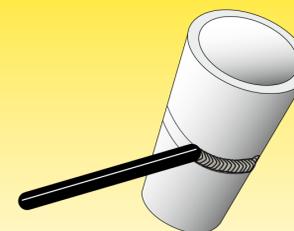
Le tuyau est fixe sur un axe vertical, soudage en corniche : PC/2G



Le tuyau est fixe sur un axe horizontal, soudage en montante : PF/5G

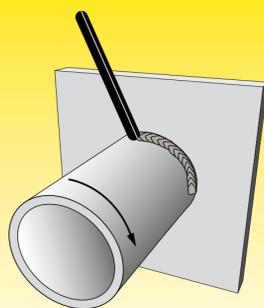


Le tuyau est fixe sur un axe horizontal, soudage en descendante: PG/5G

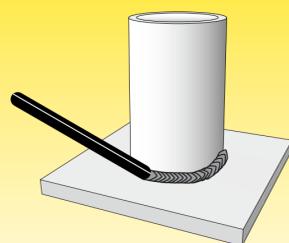


Le tuyau est fixe sur un axe de 45°, soudage en montante : H-LO45/6G

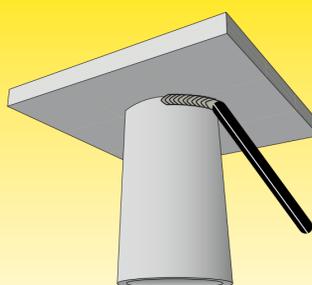
### Soudage en angle tuyau à tôle



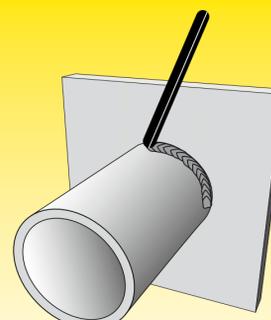
Le tuyau pivote sur un axe horizontal, soudage à plat : PB/2FR



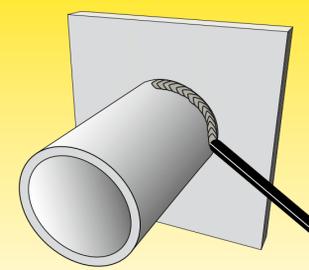
Le tuyau est fixe sur un axe vertical: PB/2F



Le tuyau pivote sur un axe vertical, soudage au plafond: PD/4F



Le tuyau est fixe sur un axe horizontal, soudage en montante: PF/5F



Le tuyau est fixe sur un axe horizontal, soudage en descendante: PG/5F